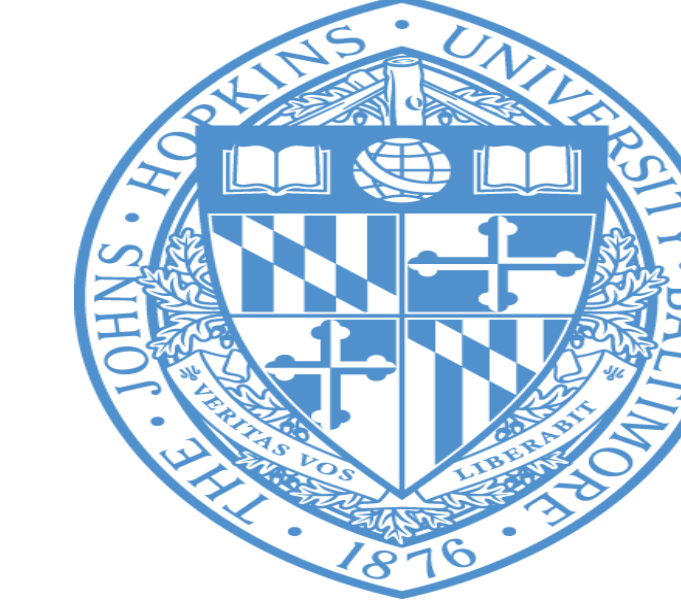




## of Tailored Mesostructured Aluminum-based Compacts

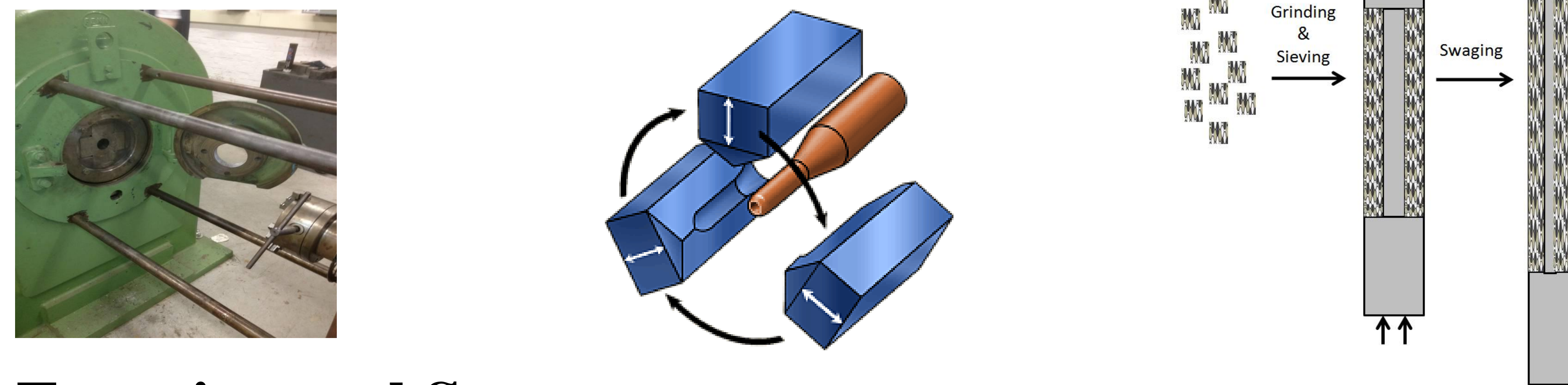
Andrew Marquez, Marc A. Meyers, Kenneth S. Vecchio, UC San Diego  
 Timothy P. Weihs, Nick Krywopusk, David Gibbins, Johns Hopkins University  
 Christopher H. Braithwaite, SMF Group, Cavendish Laboratory, Cambridge



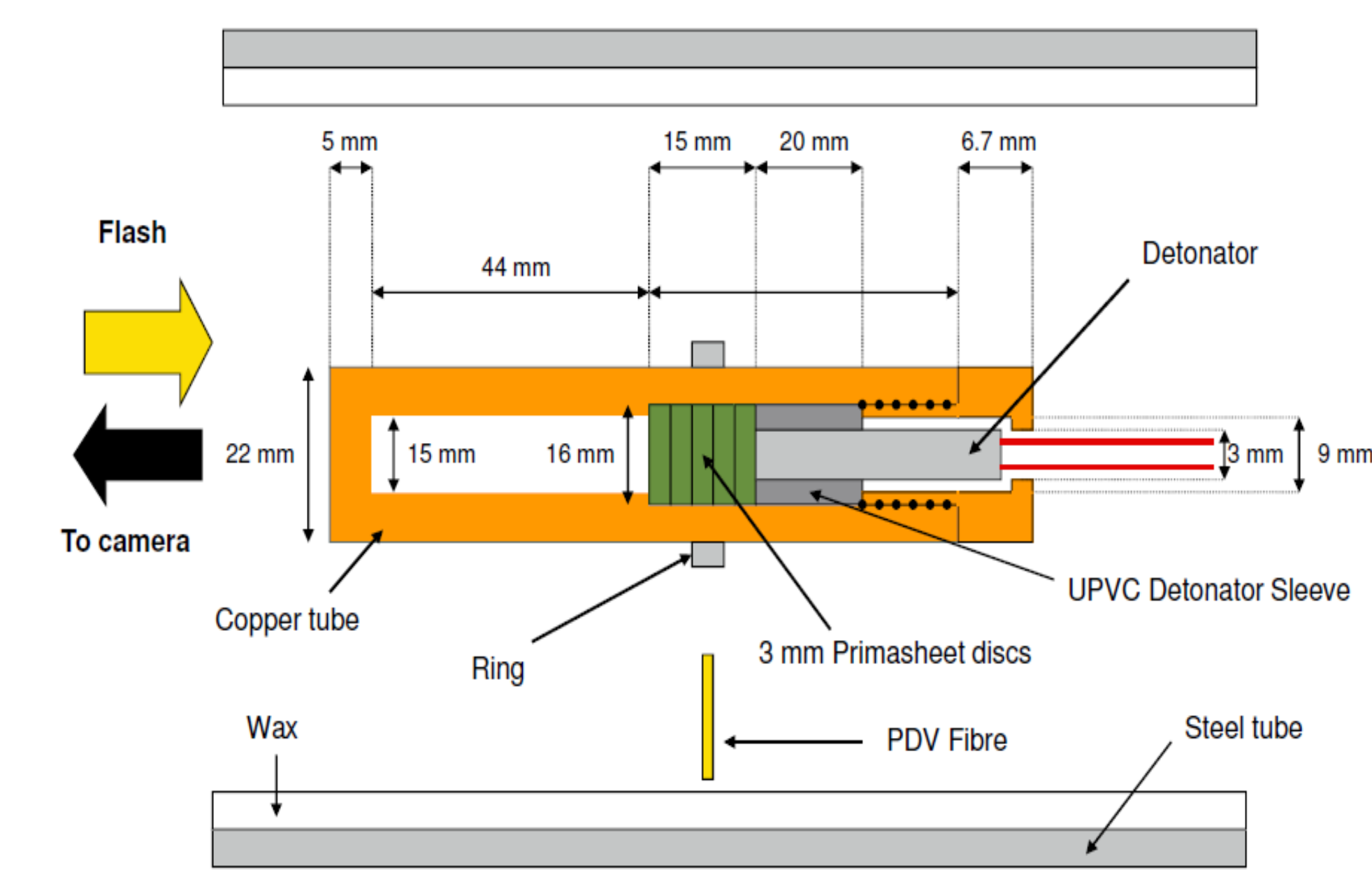
### Abstract:

The mechanical performance, constitutive response, and fragmentation of tailored mesostructured aluminum-based compacts are examined under quasi-static and dynamic conditions. Elemental powders are consolidated into reactive structures through the process of swaging. The interest in these materials is due to their ability to enable both exothermic formation and subsequent combustion. Samples are fabricated for compression and explosive expanding ring tests. Aluminum powder compacts with various powder sizes were tested to assess the distribution of fragment sizes as a function of initial powder sizes. Ni/Al compacts with the layer thickness within the powders varied were tested to assess the degree of reaction following launch and following impact as a function of reactant spacing or bilayer thickness. Experimental results are analyzed with different theories on fragmentation to characterize the behavior of reactive powders based on material mesostructure.

### Sample Preparation:

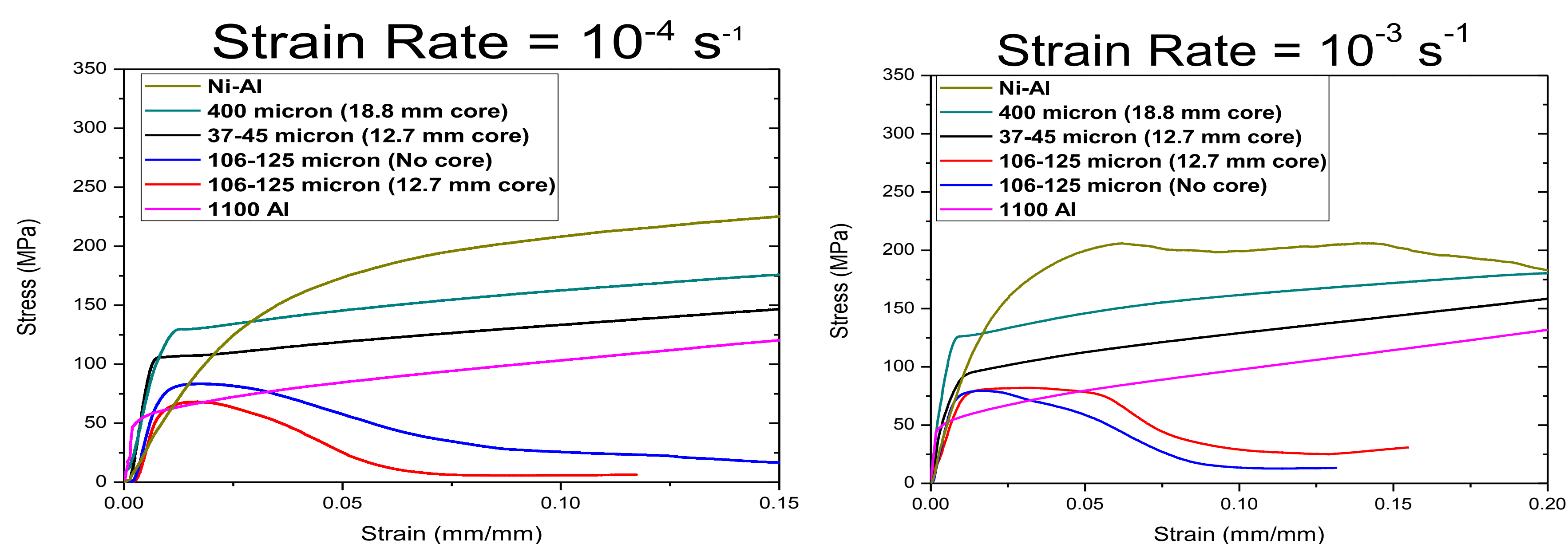


### Experimental Setup:



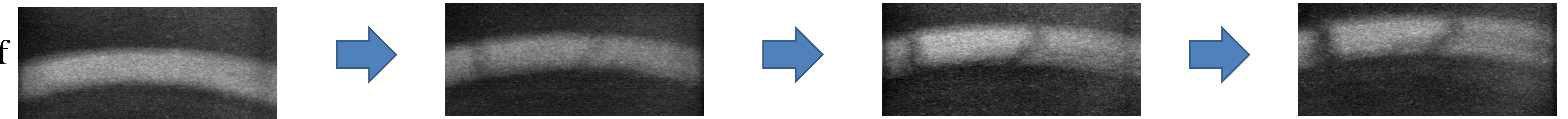
### Constitutive Response:

Quasi-static response

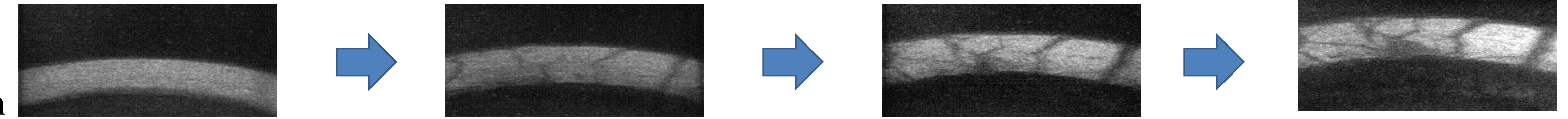


### Fragmentation:

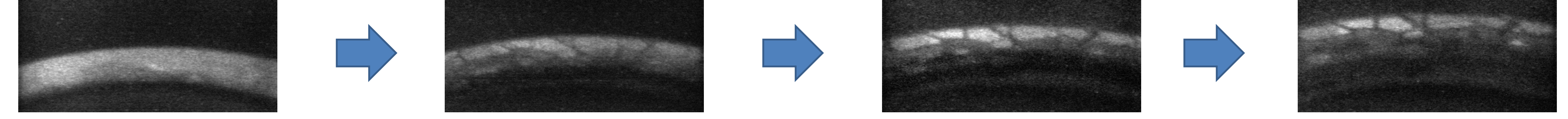
Swaged 400  $\mu\text{m}$  Aluminum powder ring w/ 18.8mm core



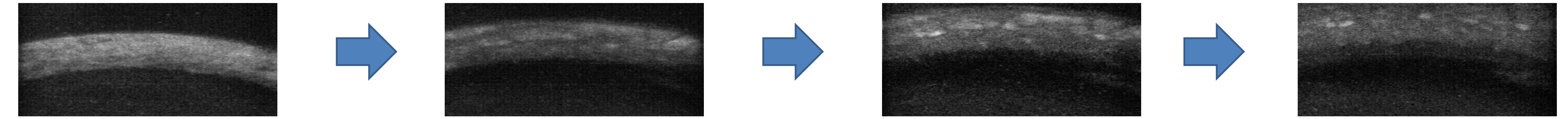
Swaged 100  $\mu\text{m}$  Aluminum powder ring w/ 18.8mm core



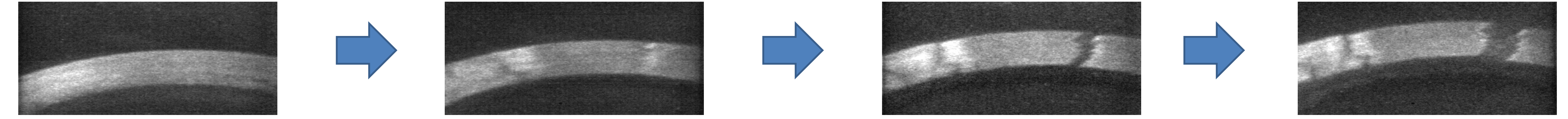
Swaged 100  $\mu\text{m}$  Aluminum powder ring w/ 12.7mm core



Swaged 100  $\mu\text{m}$  Aluminum powder ring w/ no core

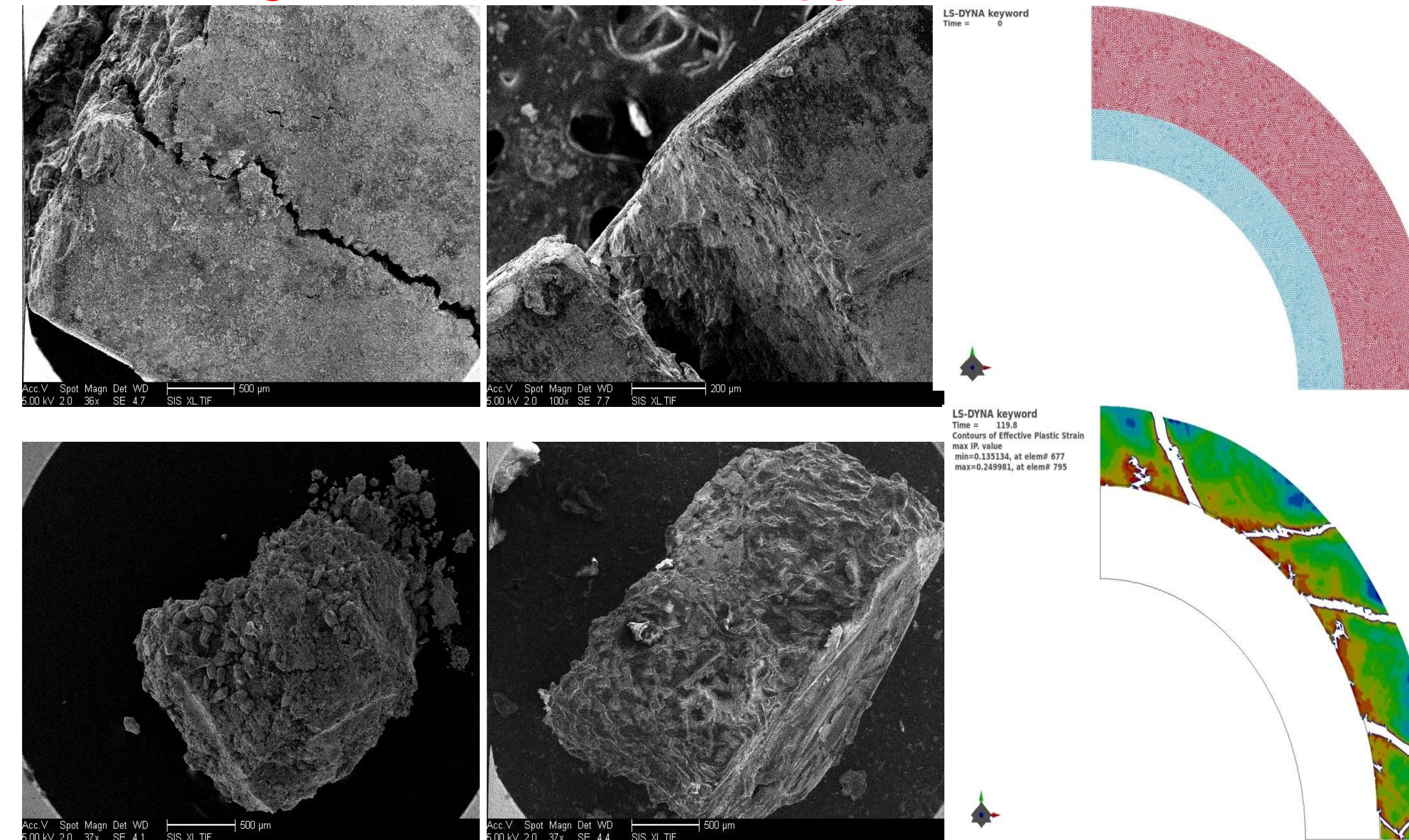


Swaged 40  $\mu\text{m}$  Aluminum powder ring w/ 18.8mm core



### Characterization and Simulation:

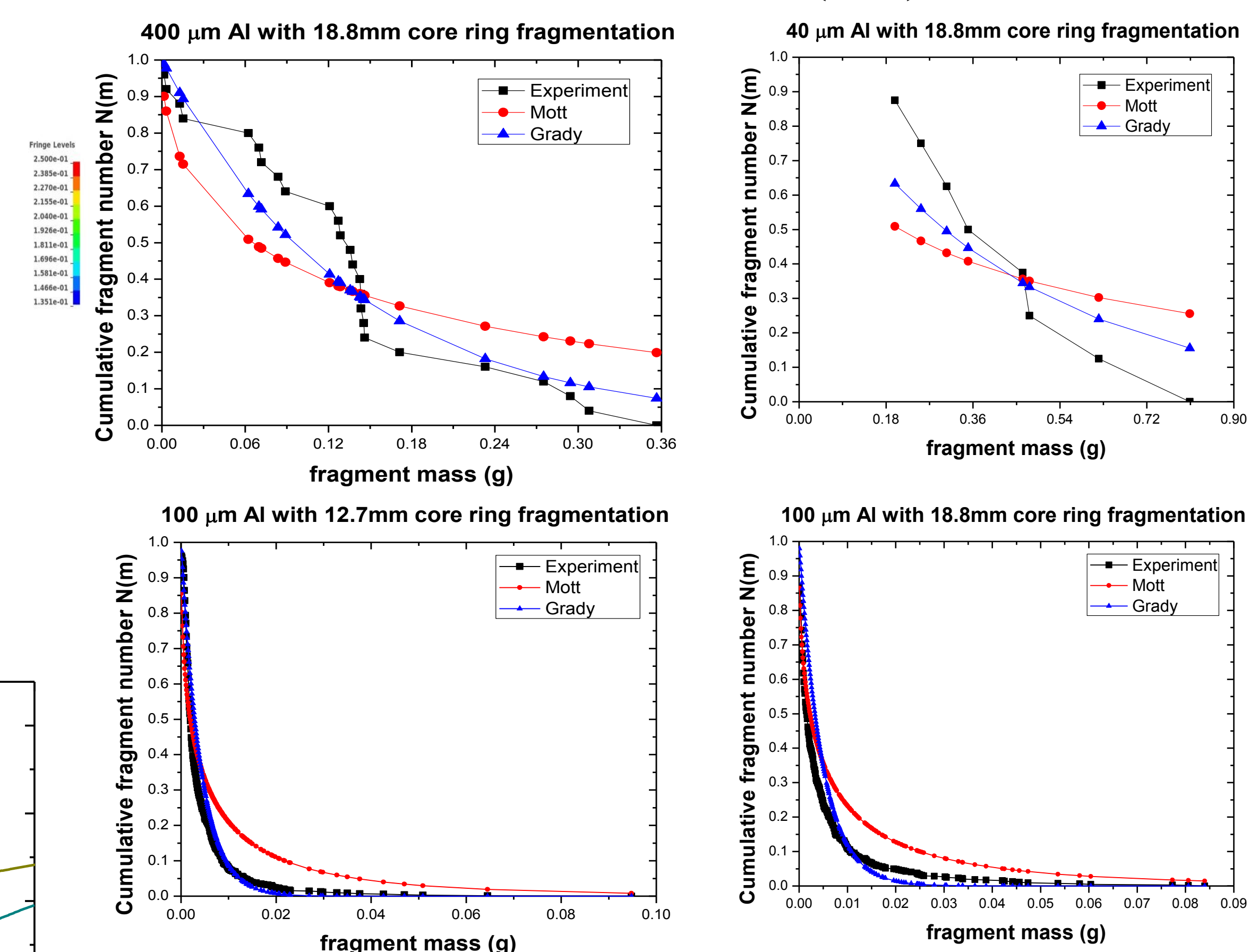
Scanning Electron Microscopy LS-DYNA



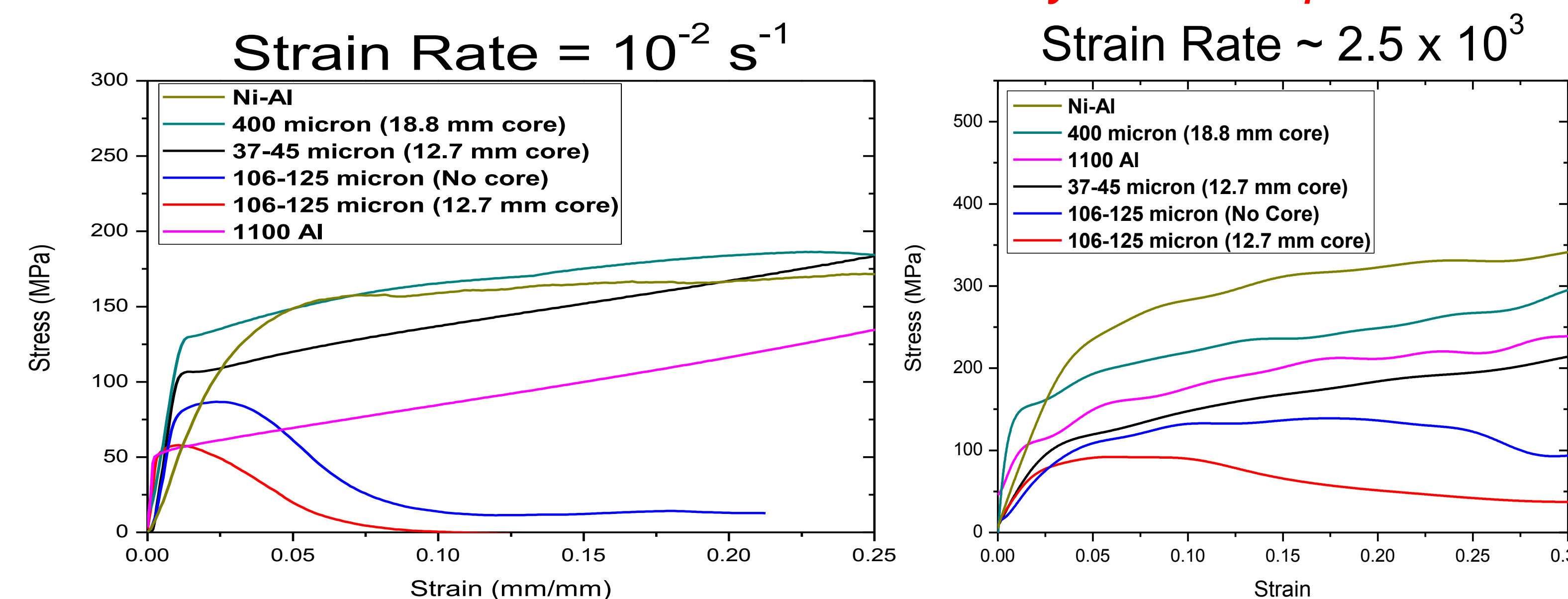
### Analysis and Theory:

Mott distribution:  $N(m) = \exp\left[-\left(\frac{m}{\mu}\right)^2\right]$

Grady distribution:  $N(m) = \exp\left[-\frac{m}{\mu}\right]$



Dynamic response



### Acknowledgements:

- MURI N00014-07-1-0740.
- CallIT2's Nano3 Lab (SEM).
- Melisa Ribero for her work on the LS-DYNA simulation of the expanding ring test.